



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PB67-43001-97
Job Sheet 173209



Part No: PB67-43001-97

Job Qty: 5 ea

Part Name: Clevis



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP B 05.10.14 Removed powder coat & added step 9 KJ/EC IPP Rev:B Now on Doosan Lathe
08-06-25 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		4/7/18	0.00	0.00	Start Up Machining-1		18-04-05
100	Doosan	5 pcs		4/7/18	0.00	1.34	Doosan		18-04-05
110	QC	5 pcs		4/7/18	0.00	0.00	QC2 Machining-4		18-04-05
120	QC	5 pcs		4/7/18	0.00	0.00	QC8 Machining-4		18-04-05
130	HandFinish	5 pcs		4/9/18	0.00	0.21	HandFinish1		18-04-05
140	QC	5 pcs		4/9/18	0.00	0.00	QC7		18-04-05
150	Packaging	5 pcs		4/9/18	0.00	0.00	Packaging3-1		18-04-05
160	QC21-SA	5 Ea		4/9/18	0.00	0.00	QC21		18-04-05

Part Op Descriptions: 100 - Turn as per Folio FA & Dwg B67-43001

DAS
21
3-80

APR 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.000	Round Bar 1.00"	.9165 ft (.1833 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.000	1	42	0

Part Specifications

Specifications could not be found.

Plex 2/27/18 8:58 AM Dart.Gagnon.Michelle



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Container No: S058604



Part: PB67-43001-97

Job No: 173209

Serial No/Batch: S058604

Revision:

Inspector:

Date: 04/05/18

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